



K- FLOCK 321

Introduction:

K- Flock 321 is ready to use water-based flock binder suitable for Flock - Printing on cotton and its blended fabric.

Technical Information:

Main Composition	: Admixture of Acrylic Emulsion and surfactants.
Appearance	: Thick Paste.
Squeegee	: Soft-Medium Durometer.
Stencil/ Screen	: Water-Resistant.
Wash-up	: Water/Mild detergent.
Reducer	: water up to 2-3%.
Curing	: 160c for 2-3 min.
Ph value	: 7-8.

Application:

K- FLOCK 321 is ready to use flock binder, which can be used for flocking on nearly all type of cotton and its blended fabric with excellent fastness and soft feel, to ensure best result on knitted fabric K-flock 321 must be printed twice before flocking.

Use fixer 2% for better fastness, Fixer is to be added always before printing.

Care must be taken to check the required fastness properties before production as fastness varies on different fabrics also finish on the fabric affect the fastness.

Shelf life: 3-4 months if stored in closed container at room temperature away from direct sunlight. As ink contains water, it must be protected from fungus.

We recommend closing opened cans very thoroughly.

APEO FREE : **FORMALDEHYDE FREE** : **HEAVY METAL FREE**
PHTHALATE FREE : **PVC FREE**

NOTE : The information given in this technical bulletin is based on data believed to be reliable and is given in good faith. We do not guarantee the results to be obtained nor we assure any liability in this respect.